

INSTRUCTIONS FOR USE OF SAILORS TONGS

1. Sailors Tongues are supplied with one head either one that presses 2mm, 3mm and 4mm rope, and /or one that presses 5mm and 6mm rope.



2. When using wire core rope the following ferrule sizes should be used
 - a. 2mm wire 2.5mm ferrule
 - b. 3mm wire 3.5mm ferrules
 - c. 4mm wire 4.5mm ferrule
 - d. 5mm wire 6mm ferrule
 - e. 6mm wire 6.5mm ferrule
3. Any size bigger than 6mm wire should be pressed with a mechanical hydraulic press.

PRESSING

1. The wire should be inserted into the ferrule and then doubled back, either apart from the Sailors Tongues or with the ferrule already inside the relevant groove

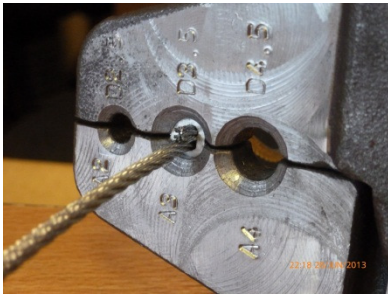


2. The size of the eye should be determined and prior to pressing a 'tail' of 2 x rope diameter should protrude from the end of the ferrule



3. If not done so previously, the ferrule should then be placed inside the relevant size opening within the jaws

4. The sailors tongs should be then pressed shut, when using ferrules of 3.5mm and above press along the full length which will take 2 presses



5. The ferrule should then be rotated 180degs and repeat item 4

